



Safety Data Sheet according to (EC) No 1907/2006

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LOCTITE AA F241 known as Loctite F241 320ml En/De/Fr/Nl

SDS No. : 432788
V004.0

Revision: 29.07.2015
printing date: 02.12.2015

Replaces version from: 23.10.2014

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

LOCTITE AA F241 known as Loctite F241 320ml En/De/Fr/Nl

Contains:

Methyl methacrylate

Methacrylic acid

Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700)

2,2'-Ethylenedioxydiethyl dimethacrylate

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:

Acrylic Adhesive

1.3. Details of the supplier of the safety data sheet

Henkel Ltd

Wood Lane End

HP2 4RQ Hemel Hempstead

Great Britain

Phone: +44 1442 278000

Fax-no.: +44 1442 278071

ua-productsafety.uk@uk.henkel.com

1.4. Emergency telephone number

24 Hours Emergency Tel: +44 (0)1442 278497

SECTION 2: Hazards identification


2.1. Classification of the substance or mixture

Classification (CLP):

Flammable liquids	Category 2
H225 Highly flammable liquid and vapor.	
Specific target organ toxicity - single exposure	Category 3
H335 May cause respiratory irritation.	
Target organ: respiratory tract irritation	
Serious eye damage	Category 1
H318 Causes serious eye damage.	
Skin irritation	Category 2
H315 Causes skin irritation.	
Skin sensitizer	Category 1
H317 May cause an allergic skin reaction.	
Chronic hazards to the aquatic environment	Category 3
H412 Harmful to aquatic life with long lasting effects.	

2.2. Label elements

Label elements (CLP):

Hazard pictogram:		
Signal word:	Danger	
Hazard statement:	H225 Highly flammable liquid and vapor. H315 Causes skin irritation. H317 May cause an allergic skin reaction. H318 Causes serious eye damage. H335 May cause respiratory irritation. H412 Harmful to aquatic life with long lasting effects.	
Precautionary statement: Prevention	P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. P261 Avoid breathing vapours. P273 Avoid release to the environment. P280 Wear protective gloves/eye protection.	
Precautionary statement: Response	P302+P352 IF ON SKIN: Wash with plenty of water. P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P333+P313 If skin irritation or rash occurs: Get medical advice/attention.	

2.3. Other hazards

Non corrosive to skin in accordance with the in vitro test method, B40 skin corrosion - Human skin model assay, equivalent to test method OECD 431 or based on analogy to similar products tested.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

General chemical description:

Methylmethacrylate based adhesive

Declaration of the ingredients according to CLP (EC) No 1272/2008:

Hazardous components CAS-No.	EC Number REACH-Reg No.	content	Classification
Methyl methacrylate 80-62-6	201-297-1 01-2119452498-28	50- 100 %	Flam. Liq. 2 H225 STOT SE 3 H335 Skin Irrit. 2 H315 Skin Sens. 1 H317
Methacrylic acid 79-41-4	201-204-4 01-2119463884-26	5- < 10 %	Acute Tox. 4; Oral H302 Acute Tox. 3; Dermal H311 Acute Tox. 4; Inhalation H332 Skin Corr. 1A H314
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	500-033-5 500-033-5 01-2119456619-26	5- < 10 %	Skin Irrit. 2 H315 Skin Sens. 1 H317 Eye Irrit. 2 H319 Aquatic Chronic 2 H411
2,2'-Ethylendioxydiethyl dimethacrylate 109-16-0	203-652-6 01-2119969287-21	0,1- < 1 %	Skin Sens. 1B H317
Cumene hydroperoxide 80-15-9	201-254-7	0,1- < 1 %	Acute Tox. 4; Dermal H312 STOT RE 2 H373 Acute Tox. 4; Oral H302 Org. Perox. E H242 Acute Tox. 3; Inhalation H331 Aquatic Chronic 2 H411 Skin Corr. 1B H314
Butyl hydroxytoluene 128-37-0	204-881-4 01-2119480433-40 01-2119555270-46 01-2119565113-46	0,25- < 2,5 %	Aquatic Acute 1 H400 Aquatic Chronic 1 H410
1,1,2-Trichloroethane 79-00-5	201-166-9	0,1- < 1 %	Carc. 2 H351 Acute Tox. 4; Dermal H312 Acute Tox. 4; Oral H302 Acute Tox. 4; Inhalation H332

For full text of the H - statements and other abbreviations see section 16 "Other information".
Substances without classification may have community workplace exposure limits available.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Move to fresh air. If symptoms persist, seek medical advice.

Skin contact:

IF ON SKIN: Wash with plenty of soap and water.
Seek medical advice.

Eye contact:

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

Seek medical advice.

Ingestion:

Rinse out mouth, drink 1-2 glasses of water, do not induce vomiting.
Seek medical advice.

4.2. Most important symptoms and effects, both acute and delayed

SKIN: Rash, Urticaria.

EYE: Irritation, conjunctivitis.

RESPIRATORY: Irritation, coughing, shortness of breath, chest tightness.

SKIN: Redness, inflammation.

4.3. Indication of any immediate medical attention and special treatment needed

See section: Description of first aid measures

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media:

Carbon dioxide, foam, powder

Extinguishing media which must not be used for safety reasons:

None known

5.2. Special hazards arising from the substance or mixture

In the event of a fire, carbon monoxide (CO) and carbon dioxide (CO₂) can be released.

In case of fire, keep containers cool with water spray.

5.3. Advice for firefighters

Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

Additional information:

In case of fire, keep containers cool with water spray.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Avoid skin and eye contact.

Remove sources of ignition.

6.2. Environmental precautions

Do not let product enter drains.

6.3. Methods and material for containment and cleaning up

For small spills wipe up with paper towel and place in container for disposal.

For large spills absorb onto inert absorbent material and place in sealed container for disposal.

6.4. Reference to other sections

See advice in section 8

SECTION 7: Handling and storage**7.1. Precautions for safe handling**

Use only in well-ventilated areas.
Avoid skin and eye contact.
Prolonged or repeated skin contact should be avoided to minimise any risk of sensitisation.
Keep away from sources of ignition - no smoking.
See advice in section 8

Hygiene measures:

Wash hands before work breaks and after finishing work.
Do not eat, drink or smoke while working.
Good industrial hygiene practices should be observed.

7.2. Conditions for safe storage, including any incompatibilities

Store in a cool, well-ventilated place.

7.3. Specific end use(s)

Acrylic Adhesive

SECTION 8: Exposure controls/personal protection**8.1. Control parameters****Occupational Exposure Limits**

Valid for
Great Britain

Ingredient [Regulated substance]	ppm	mg/m ³	Value type	Short term exposure limit category / Remarks	Regulatory list
Methyl methacrylate 80-62-6 [METHYL METHACRYLATE]	100	416	Short Term Exposure Limit (STEL):		EH40 WEL
Methyl methacrylate 80-62-6 [METHYL METHACRYLATE]	50	208	Time Weighted Average (TWA):		EH40 WEL
Methacrylic acid 79-41-4 [METHACRYLIC ACID]	40	143	Short Term Exposure Limit (STEL):		EH40 WEL
Methacrylic acid 79-41-4 [METHACRYLIC ACID]	20	72	Time Weighted Average (TWA):		EH40 WEL
2,6-di-tert-Butyl-p-cresol 128-37-0 [2,6-DI-TERT-BUTYL-P-CRESOL]		10	Time Weighted Average (TWA):		EH40 WEL

Predicted No-Effect Concentration (PNEC):

Name on list	Environmental Compartment	Exposure period	Value				Remarks
			mg/l	ppm	mg/kg	others	
Methyl methacrylate 80-62-6	aqua (freshwater)					0,94 mg/L	
Methyl methacrylate 80-62-6	aqua (marine water)					0,94 mg/L	
Methyl methacrylate 80-62-6	aqua (intermittent releases)					0,94 mg/L	
Methyl methacrylate 80-62-6	STP					10 mg/L	
Methyl methacrylate 80-62-6	sediment (freshwater)					5,74 mg/kg	
Methyl methacrylate 80-62-6	soil					1,47 mg/kg	
Methacrylic acid 79-41-4	aqua (freshwater)					0,82 mg/L	
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	aqua (freshwater)					0,006 mg/L	
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	aqua (marine water)					0,0006 mg/L	
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	aqua (intermittent releases)					0,018 mg/L	
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	STP					10 mg/L	
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	sediment (freshwater)					0,996 mg/kg	
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	sediment (marine water)					0,0996 mg/kg	
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	soil					0,196 mg/kg	
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	oral					11 mg/kg food	
2,6-Di-tert-butyl-p-cresol 128-37-0	soil					47,69 µg/kg	
2,6-Di-tert-butyl-p-cresol 128-37-0	STP					0,17 mg/L	
2,6-Di-tert-butyl-p-cresol 128-37-0	sediment (freshwater)					99,6 µg/kg	
2,6-Di-tert-butyl-p-cresol 128-37-0	oral					8,33 mg/kg	
2,6-Di-tert-butyl-p-cresol 128-37-0	aqua (marine water)					0,0199 µg/L	
2,6-Di-tert-butyl-p-cresol 128-37-0	aqua (intermittent releases)					0,00199 mg/L	
2,6-Di-tert-butyl-p-cresol 128-37-0	aqua (freshwater)					0,000199 mg/L	
2,6-Di-tert-butyl-p-cresol 128-37-0	sediment (marine water)					9,96 µg/kg	

Derived No-Effect Level (DNEL):

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
Methyl methacrylate 80-62-6	Workers	Dermal	Acute/short term exposure - local effects		1,5 mg/cm ²	
Methyl methacrylate 80-62-6	Workers	Dermal	Long term exposure - systemic effects		13,67 mg/kg bw/day	
Methyl methacrylate 80-62-6	Workers	Inhalation	Long term exposure - systemic effects		208 mg/m ³	
Methyl methacrylate 80-62-6	Workers	Dermal	Long term exposure - local effects		1,5 mg/cm ²	
Methyl methacrylate 80-62-6	Workers	Inhalation	Long term exposure - local effects		208 mg/m ³	
Methyl methacrylate 80-62-6	general population	Dermal	Acute/short term exposure - local effects		1,5 mg/cm ²	
Methyl methacrylate 80-62-6	general population	Dermal	Long term exposure - systemic effects		8,2 mg/kg bw/day	
Methyl methacrylate 80-62-6	general population	Inhalation	Long term exposure - systemic effects		74,3 mg/m ³	
Methyl methacrylate 80-62-6	general population	Dermal	Long term exposure - local effects		1,5 mg/cm ²	
Methyl methacrylate 80-62-6	general population	Inhalation	Long term exposure - local effects		105 mg/m ³	
Methacrylic acid 79-41-4	Workers	Inhalation	Long term exposure - local effects		88 mg/m ³	
Methacrylic acid 79-41-4	Workers	Inhalation	Long term exposure - systemic effects		29,6 mg/m ³	
Methacrylic acid 79-41-4	Workers	Dermal	Long term exposure - systemic effects		4,25 mg/kg bw/day	
Methacrylic acid 79-41-4	general population	Inhalation	Long term exposure - local effects		6,55 mg/m ³	
Methacrylic acid 79-41-4	general population	Inhalation	Long term exposure - systemic effects		6,3 mg/m ³	
Methacrylic acid 79-41-4	general population	Dermal	Long term exposure - systemic effects		2,55 mg/kg bw/day	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	Workers	Dermal	Acute/short term exposure - systemic effects		8,33 mg/kg bw/day	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	Workers	Inhalation	Acute/short term exposure - systemic effects		12,25 mg/m ³	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	Workers	Dermal	Long term exposure - systemic effects		8,33 mg/kg bw/day	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	Workers	Inhalation	Long term exposure - systemic effects		12,25 mg/m ³	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	general population	Dermal	Acute/short term exposure - systemic effects		3,571 mg/kg bw/day	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	general population	Dermal	Long term exposure - systemic effects		3,571 mg/kg bw/day	

25068-38-6						
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	general population	Inhalation	Acute/short term exposure - systemic effects		0,75 mg/m ³	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	general population	Inhalation	Long term exposure - systemic effects		0,75 mg/m ³	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	general population	oral	Acute/short term exposure - systemic effects		0,75 mg/kg bw/day	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	general population	oral	Long term exposure - systemic effects		0,75 mg/kg bw/day	
2,6-Di-tert-butyl-p-cresol 128-37-0	Workers	inhalation	Long term exposure - systemic effects		3,5 mg/m ³	
2,6-Di-tert-butyl-p-cresol 128-37-0	Workers	Dermal	Long term exposure - systemic effects		0,5 mg/kg bw/day	
2,6-Di-tert-butyl-p-cresol 128-37-0	general population	inhalation	Long term exposure - systemic effects		0,86 mg/m ³	
2,6-Di-tert-butyl-p-cresol 128-37-0	general population	Dermal	Long term exposure - systemic effects		0,25 mg/kg bw/day	
2,6-Di-tert-butyl-p-cresol 128-37-0	general population	oral	Long term exposure - systemic effects		0,25 mg/kg bw/day	

Biological Exposure Indices:

None

8.2. Exposure controls:

Respiratory protection:

Ensure adequate ventilation.

An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area

Filter type: A

Hand protection:

Chemical-resistant protective gloves (EN 374).

Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374):

nitrile rubber (NBR; >= 0.4 mm thickness)

Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374):

nitrile rubber (NBR; >= 0.4 mm thickness)

This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection:

Wear protective glasses.

Skin protection:

Wear suitable protective clothing.

SECTION 9: Physical and chemical properties**9.1. Information on basic physical and chemical properties**

Appearance	liquid Liquid yellow
Odor	Acrylic
Odour threshold	No data available / Not applicable
pH	No data available / Not applicable
Initial boiling point	> 100 °C (> 212 °F)
Flash point	11,50 °C (52.7 °F)
Decomposition temperature	No data available / Not applicable
Vapour pressure (50 °C (122 °F))	< 700 mbar
Density (ρ)	1 g/cm ³
Bulk density	No data available / Not applicable
Viscosity (Brookfield; Instrument: RVT; 25 °C (77 °F); Spindle No: 5)	17.000 - 26.000 mPa.s
Viscosity (kinematic)	No data available / Not applicable
Explosive properties	No data available / Not applicable
Solubility (qualitative) (Solvent: Water)	Insoluble
Solubility (qualitative) (Solvent: Acetone)	Soluble
Solidification temperature	No data available / Not applicable
Melting point	No data available / Not applicable
Flammability	No data available / Not applicable
Auto-ignition temperature	No data available / Not applicable
Explosive limits	No data available / Not applicable
Partition coefficient: n-octanol/water	No data available / Not applicable
Evaporation rate	No data available / Not applicable
Vapor density	No data available / Not applicable
Oxidising properties	No data available / Not applicable

9.2. Other information

No data available / Not applicable

SECTION 10: Stability and reactivity**10.1. Reactivity**

Reaction with strong oxidants.

10.2. Chemical stability

Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions

See section reactivity

10.4. Conditions to avoid

Stable under normal conditions of storage and use.

10.5. Incompatible materials

See section reactivity

10.6. Hazardous decomposition products

carbon oxides.
nitrogen oxides

SECTION 11: Toxicological information

11.1. Information on toxicological effects

General toxicological information:

The mixture is classified based on the available hazard information for the ingredients as defined in the classification criteria for mixtures for each hazard class or differentiation in Annex I to Regulation 1272/2008/EC. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.

Oral toxicity:

May cause irritation to the digestive tract.

Skin irritation:

Causes skin irritation.

Non corrosive to skin in accordance with the in vitro test method, B40 skin corrosion - Human skin model assay, equivalent to test method OECD 431 or based on analogy to similar products tested.

Eye irritation:

Causes serious eye damage.

Sensitizing:

May cause an allergic skin reaction.

Acute oral toxicity:

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
Methacrylic acid 79-41-4	LD50	1.320 mg/kg	oral		rat	OECD Guideline 401 (Acute Oral Toxicity)
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	LD50	> 2.000 mg/kg	oral		rat	
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	LD50	10.837 mg/kg	oral		rat	
Cumene hydroperoxide 80-15-9	LD50	550 mg/kg	oral		rat	
Butyl hydroxytoluene 128-37-0	LD50	> 5.000 mg/kg	oral		rat	

Acute inhalative toxicity:

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
Methacrylic acid 79-41-4	LC50	4,7 mg/l	inhalation	4 h	rat	OECD Guideline 403 (Acute Inhalation Toxicity)

Acute dermal toxicity:

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
Methacrylic acid 79-41-4	Acute toxicity estimate (ATE)	500 mg/kg	dermal			Expert judgement
Methacrylic acid 79-41-4	LD50	500 - 1.000 mg/kg			rabbit	Dermal Toxicity Screening
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	LD50	23.000 mg/kg	dermal		rabbit	

Skin corrosion/irritation:

Hazardous components CAS-No.	Result	Exposure time	Species	Method
Methacrylic acid 79-41-4	Category 1A (corrosive)	4 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	slightly irritating	4 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
Cumene hydroperoxide 80-15-9	corrosive		rabbit	Draize Test

Serious eye damage/irritation:

Hazardous components CAS-No.	Result	Exposure time	Species	Method
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	not irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	slightly irritating	24 h	rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)

Respiratory or skin sensitization:

Hazardous components CAS-No.	Result	Test type	Species	Method
Methyl methacrylate 80-62-6	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
Methacrylic acid 79-41-4	not sensitising	Buehler test	guinea pig	Buehler test
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)

Germ cell mutagenicity:

Hazardous components CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
Methyl methacrylate 80-62-6	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	negative	bacterial reverse mutation assay (e.g Ames test)			OECD Guideline 472 (Genetic Toxicology: Escherichia coli, Reverse Mutation Assay)
Cumene hydroperoxide 80-15-9	positive	bacterial reverse mutation assay (e.g Ames test)	without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Cumene hydroperoxide 80-15-9	negative	dermal		mouse	

Repeated dose toxicity

Hazardous components CAS-No.	Result	Route of application	Exposure time / Frequency of treatment	Species	Method
Methyl methacrylate 80-62-6	LOAEL=2000 ppm	inhalation	14 weeks 6 hrs/day, 5 days/wk	mouse	Dose Range Finding Study
Methyl methacrylate 80-62-6	NOAEL=1000 ppm	inhalation	14 weeks 6 hrs/day, 5 days/wk	mouse	Dose Range Finding Study
Cumene hydroperoxide 80-15-9		inhalation: aerosol	6 h/d 5 d/w	rat	

SECTION 12: Ecological information**General ecological information:**

The mixture is classified based on the available hazard information for the ingredients as defined in the classification criteria for mixtures for each hazard class or differentiation in Annex I to Regulation 1272/2008/EC. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.

12.1. Toxicity**Ecotoxicity:**

Do not empty into drains / surface water / ground water.

Harmful to aquatic life with long lasting effects.

Hazardous components CAS-No.	Value type	Value	Acute Toxicity Study	Exposure time	Species	Method
Methyl methacrylate 80-62-6	LC50	350 mg/l	Fish		Leuciscus idus	OECD Guideline 203 (Fish, Acute Toxicity Test)
Methyl methacrylate 80-62-6	EC50	69 mg/l	Daphnia	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Methyl methacrylate 80-62-6	EC50	170 mg/l	Algae	4 d	Selenastrum capricornutum (new name: Pseudokirchnerella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
	NOEC	100 mg/l	Algae	4 d	Selenastrum capricornutum (new name: Pseudokirchnerella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
Methacrylic acid 79-41-4	LC50	85 mg/l	Fish	96 h	Salmo gairdneri (new name: Oncorhynchus mykiss)	EPA OTS 797.1400 (Fish Acute Toxicity Test)
Methacrylic acid 79-41-4	EC50	> 130 mg/l	Daphnia	48 h	Daphnia magna	EPA OTS 797.1300 (Aquatic Invertebrate Acute Toxicity Test, Freshwater Daphnids)
Methacrylic acid 79-41-4	EC50	45 mg/l	Algae	72 h	Selenastrum capricornutum (new name: Pseudokirchnerella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
	NOEC	8,2 mg/l	Algae	72 h	Selenastrum capricornutum (new name: Pseudokirchnerella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
Reaction product: bisphenol- A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	LC50	1,750000 mg/l	Fish	96 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish, Acute Toxicity Test)
	LC50	1,75 mg/l	Fish	96 h	Oncorhynchus mykiss (reported as Salmo gairdneri)	OECD Guideline 203 (Fish, Acute Toxicity Test)
Reaction product: bisphenol- A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	NOEC	2,4 mg/l	Algae	72 h	Scenedesmus capricornutum	OECD Guideline 201 (Alga, Growth Inhibition Test)
	EC50	9,4 mg/l	Algae	72 h	Scenedesmus capricornutum	OECD Guideline 201 (Alga, Growth Inhibition Test)
Reaction product: bisphenol- A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	NOEC	0,3 mg/l	chronic Daphnia	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	LC50	16,4 mg/l	Fish	96 h		OECD Guideline 203 (Fish, Acute Toxicity Test)
Cumene hydroperoxide 80-15-9	LC50	3,9 mg/l	Fish	96 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish, Acute Toxicity Test)
Cumene hydroperoxide 80-15-9	EC50	18 mg/l	Daphnia	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Cumene hydroperoxide 80-15-9	ErC50	3,1 mg/l	Algae	72 h	Pseudokirchnerella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Butyl hydroxytoluene 128-37-0	EC50	0,48 mg/l	Daphnia	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Butyl hydroxytoluene 128-37-0	NOEC	0,316 mg/l	chronic Daphnia	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)

12.2. Persistence and degradability**Persistence and Biodegradability:**

The product is not biodegradable.

Hazardous components CAS-No.	Result	Route of application	Degradability	Method
Methyl methacrylate 80-62-6	readily biodegradable	aerobic	95 %	EU Method C.4-B (Determination of the "Ready" Biodegradability Modified OECD Screening Test)
Methacrylic acid 79-41-4	readily biodegradable	aerobic	86 %	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6		aerobic	5 %	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	readily biodegradable		85 %	OECD Guideline 301 B (Ready Biodegradability: CO2 Evolution Test)
Cumene hydroperoxide 80-15-9		no data	0 %	OECD Guideline 301 B (Ready Biodegradability: CO2 Evolution Test)
Butyl hydroxytoluene 128-37-0		aerobic	4,5 %	OECD Guideline 301 C (Ready Biodegradability: Modified MITI Test (I))

12.3. Bioaccumulative potential / 12.4. Mobility in soil**Mobility:**

Cured adhesives are immobile.

Bioaccumulative potential:

No data available.

Hazardous components CAS-No.	LogKow	Bioconcentration factor (BCF)	Exposure time	Species	Temperature	Method
Methyl methacrylate 80-62-6	1,38					
Methacrylic acid 79-41-4	0,93				22 °C	OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	1,88					
Cumene hydroperoxide 80-15-9		9,1		calculation		OECD Guideline 305 (Bioconcentration: Flow-through Fish Test)
Cumene hydroperoxide 80-15-9	2,16					
Butyl hydroxytoluene 128-37-0		330 - 1.800	56 d	Cyprinus carpio		OECD Guideline 305 C (Bioaccumulation: Test for the Degree of Bioconcentration in Fish)
Butyl hydroxytoluene 128-37-0	5,1					

12.5. Results of PBT and vPvB assessment

Hazardous components CAS-No.	PBT/vPvB

Methyl methacrylate 80-62-6	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Methacrylic acid 79-41-4	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Butyl hydroxytoluene 128-37-0	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

12.6. Other adverse effects

No data available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Product disposal:

Dispose of in accordance with local and national regulations.

Contribution of this product to waste is very insignificant in comparison to article in which it is used

Disposal of uncleaned packages:

After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated.

Disposal must be made according to official regulations.

Waste code

08 04 09 waste adhesives and sealants containing organic solvents and other dangerous substances

The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

SECTION 14: Transport information**14.1. UN number**

ADR	1133
RID	1133
ADN	1133
IMDG	1133
IATA	1133

14.2. UN proper shipping name

ADR	ADHESIVES
RID	ADHESIVES
ADN	ADHESIVES
IMDG	ADHESIVES
IATA	Adhesives

14.3. Transport hazard class(es)

ADR	3
RID	3
ADN	3
IMDG	3
IATA	3

14.4. Packaging group

ADR	II
RID	II
ADN	II
IMDG	II
IATA	II

14.5. Environmental hazards

ADR	not applicable
RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

14.6. Special precautions for user

ADR	Special provision 640D Tunnelcode: (D/E)
RID	Special provision 640D
ADN	Special provision 640D
IMDG	not applicable
IATA	not applicable

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

not applicable

SECTION 15: Regulatory information**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture**VOC content 0 %
(2010/75/EC)**15.2. Chemical safety assessment**

A chemical safety assessment has not been carried out.

SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text of all abbreviations indicated by codes in this safety data sheet are as follows:

- H225 Highly flammable liquid and vapor.
- H242 Heating may cause a fire.
- H302 Harmful if swallowed.
- H311 Toxic in contact with skin.
- H312 Harmful in contact with skin.
- H314 Causes severe skin burns and eye damage.
- H315 Causes skin irritation.
- H317 May cause an allergic skin reaction.
- H319 Causes serious eye irritation.
- H331 Toxic if inhaled.
- H332 Harmful if inhaled.
- H335 May cause respiratory irritation.
- H351 Suspected of causing cancer.
- H373 May cause damage to organs through prolonged or repeated exposure.
- H400 Very toxic to aquatic life.
- H410 Very toxic to aquatic life with long lasting effects.
- H411 Toxic to aquatic life with long lasting effects.

Further information:

This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

Label elements (DPD):

F - Highly flammable

Xi - Irritant



Risk phrases:

- R11 Highly flammable.
- R37/38 Irritating to respiratory system and skin.
- R41 Risk of serious damage to eyes.
- R43 May cause sensitisation by skin contact.
- R52/53 Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Safety phrases:

- S16 Keep away from sources of ignition - No smoking.
- S24/25 Avoid contact with skin and eyes.
- S26 In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
- S37/39 Wear suitable gloves and eye/face protection.
- S61 Avoid release to the environment. Refer to special instructions/Safety data sheets.

Additional labeling:

Contains epoxy constituents. See information supplied by the manufacturer.
For use in industrial installations only.

Contains:

Methyl methacrylate,

Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700)

**Relevant changes in this safety data sheet are indicated by vertical lines at the left margin in the body of this document.
Corresponding text is displayed in a different color on shadowed fields.**